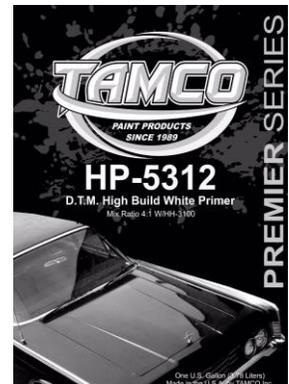
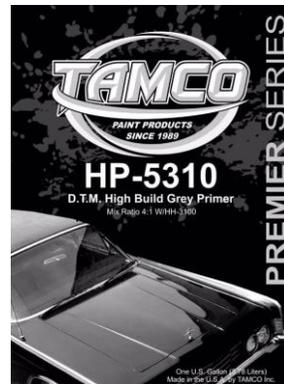




PREMIER SERIES

HP-5310/5312/5313 DTM PRIMER

When designing the formulation for our 5310/5212/5313 primer we looked at what was available on the market and what people in the refinishing industry wanted. We came up with a primer that is completely unique in the industry. Many restoration shops use a polyester primer for its build properties to get laser straight panels. The downside to polyester is that it isn't catalyzed and can crack when applied too heavy. Not only that it is very hard to sand. When you use an un-catalyzed product that becomes a weak point in your finish. Your foundation is the most important step on any collision or restoration project. Keeping that in mind we developed a primer that builds like a polyester, is a true direct to metal, doesn't crack, won't shrink on sand scratches, is easy sanding and can even be reduced as a sealer. We combined all those things into one product to make your job easier and save you time and money.



Component	Volume
HP-5310/5312/5313 Primer	4
HH-3100	1
HR-1360/1370/1380	as needed
65% solid content RTS	



Gun Setups:

See manufacturers suggestions

Common User Suggestions:

Accuspray 1.8 is the only gun we have found so far that does not require reduction for the tip size.

All other guns at 1.8 should be reduced 5% or 4:1:.5 or 4:1:1

2.0 or larger tip recommended for unreduced

Can be

reduced at 4:1:2 for sealer

Application

Can be applied over properly sanded and cleaned steel or aluminum. Apply over filler sanded with 80 grit or finer Do NOT use any metal prep or OSPHO under this product. It will cause failure. This is a true direct to metal primer.

Apply HP series primer and allow to flash 10-15 minutes between coats



Dry Times

Air Dry at 70° 1 1/2 hours

DO NOT BAKE

Finish Sanding

After 1 1/2 hour dry time finish sand with P180-P320 grit before applying more primer or P500-P600 grit before applying basecoat. If applying sealer sand with P320-P500

Recoat

Do not apply more primer after 1 hour without sanding.